



SPECIFICATION FOR TFT LCD MODULE

CUSTOMER : _____

CUSTOMER MODULE : _____

HG MODEL : _____ HG070WX005

☐ Preliminary Specification

☒ Final Specification

Customer Confirmation column:

Approved by : _____ Dept. : _____ Data : _____

Please return one of the copies of the specification with your signature to us within two weeks after you receive this document. If it is not returned, we will assume that you agree to the entire contents of this specification document.

Designed by	Checked by	Approved by



Revision History

Version NO.	DATE	Description	Remak
V1.0	2020.04.08	FIRST ISSUE	



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1. GENERAL INFORMATION

1.1 features

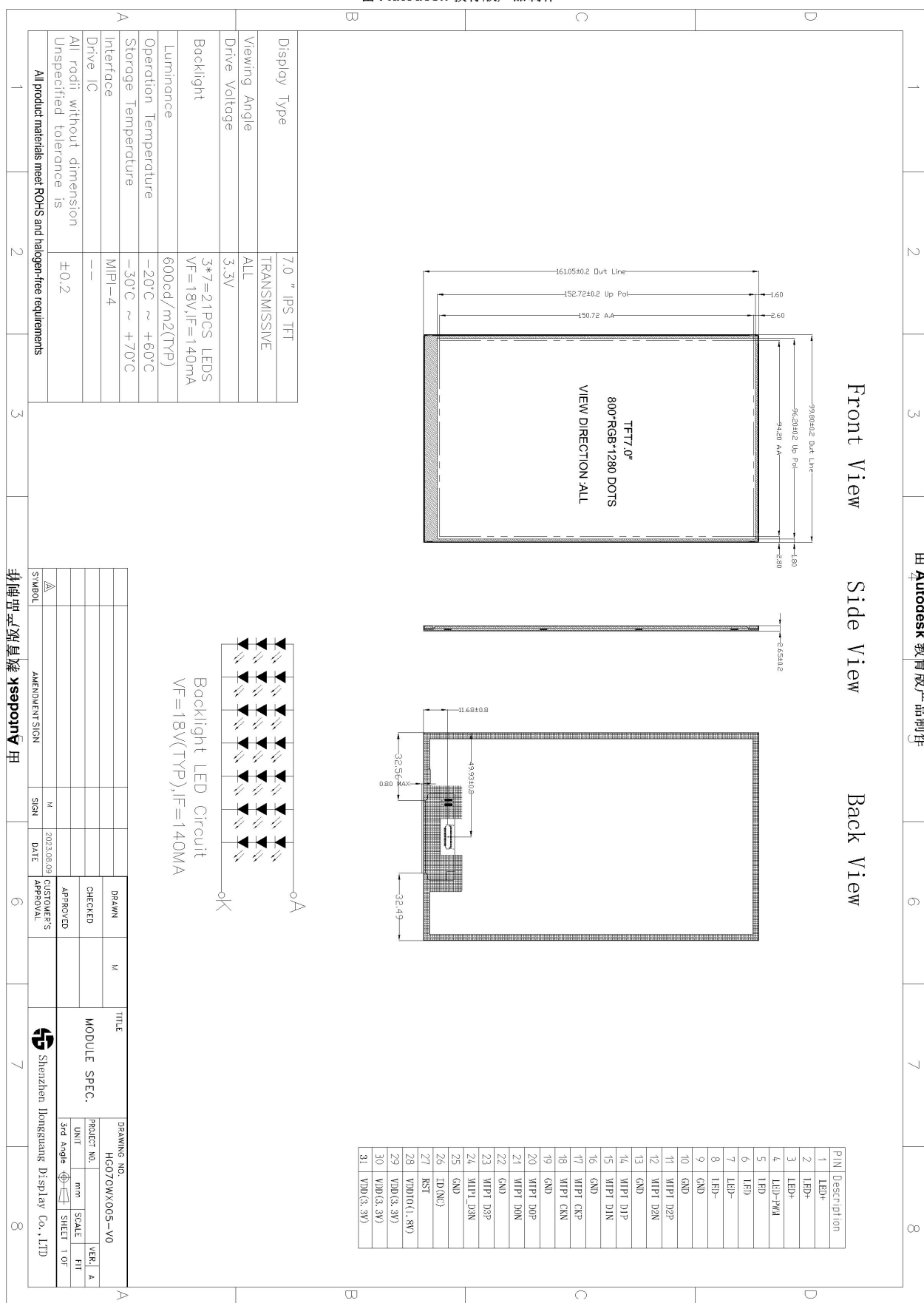
- 1) Structure: TFT PANNEL+IC+FPC+BL
- 2) IPS Type LCD 800 dot-segment and 1280 dot-common outputs
- 3) 16.7M Color can be selected by software
- 4) White LED back light
- 5) MIPI interface
- 6) Storage Temperature : -20~60℃
- 7) CTP cover lens : -/
- 8) CTP structure : -/
- 9) LED life time: -/

1.2 General specification

Item of	Contents	Unit
Panel Size	7.0	inch
LCD Type	a-si/TRANSMISSIVE	/
Display mode	Normally Black	/
Pixel arrangement	800*3 (RGB)*1280	Dots
Pixel pitch (W*H)	39.25 (H)*117.75 (V)	um
Active Area	94.2 (H)*150.72 (V)	Mm
Module area (W*H*T)	99.8 (H)*161.05 (V)*2.65Max (T)	Mm
Recommended Viewing Direction	ALL	0' clock
IC	ILI9881C	/
Interface	4 lane MIPI	/
Luminance for LCM	600	cd/m2
NTSC	50	%
Weight	TBD	g

2. DIAGRAM FOR LCM

由 Autodesk 教育版产品制作



由 Autodesk 教育版产品制作



3. I/O CONNECTION & BLOCK DIAGRAM

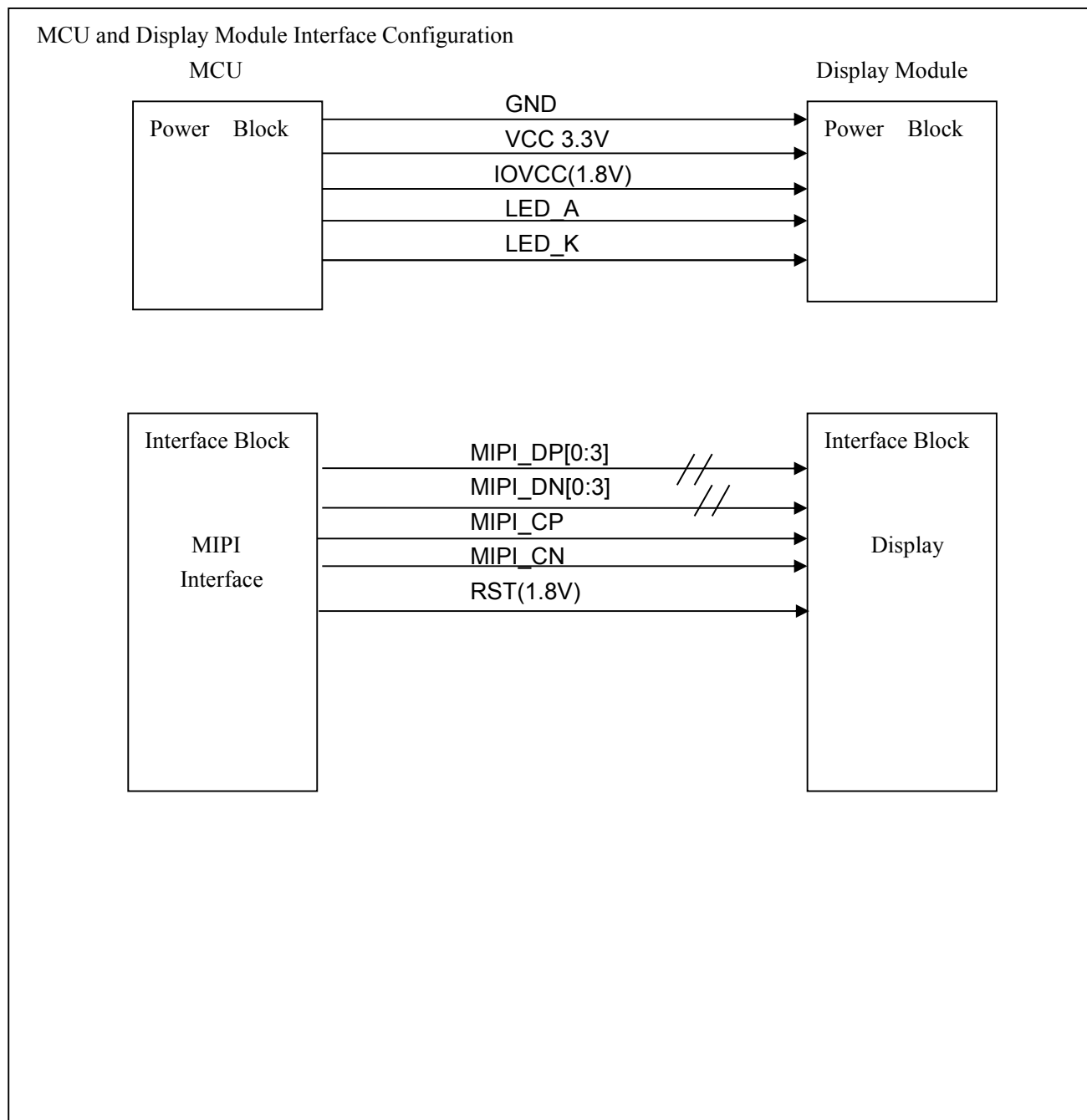
3.1 I/O connection

LCM Pin NO.	Symbol	I/O	Description
1-3	LED_A	P	Power supply for LED+
4	LED-PWM(NC)	-	NC
5-8	LED_K	P	Power supply for LED-
9-10	GND	P	Power Ground
11	MIPI-DP2	I	DSI-D2+ differential data signals for MIPI interface
12	MIPI-DN2	I	DSI-D2- differential data signals for MIPI interface
13	GND	P	Power Ground
14	MIPI-DP1	I	DSI-D1+ differential data signals for MIPI interface
15	MIPI-DN1	I	DSI-D1- differential data signals for MIPI interface
16	GND	P	Power Ground
17	MIPI_CP	I	DSI-CLK+ differential clock signals for MIPI interface
18	MIPI_CN	I	DSI-CLK- differential clock signals for MIPI interface
19	GND	P	Power Ground
20	MIPI-DP0	I	DSI-D0+ differential data signals for MIPI interface
21	MIPI-DN0	I	DSI-D0- differential data signals for MIPI interface
22	GND	P	Power Ground
23	MIPI-DP3	I	DSI-D3+ differential data signals for MIPI interface
24	MIPI-DN3	I	DSI-D3- differential data signals for MIPI interface
25	GND	P	Power Ground
26	ID(NC)	-	NC
27	RST(1.8V)	I	Chip reset singal
28	IOVCC	P	Power supply for digital circuits and IO pads(1.8V)
29	VDD 3.3V	P	Power supply for digital circuits and IO pads(3.3V)
30	VDD 3.3V	P	Power supply for digital circuits and IO pads(3.3V)
31	VDD 3.3V	P	Power supply for digital circuits and IO pads(3.3V)

I: Input; O: Output; P: Power



3.2 block diagram





4. ABSOLUTE MAXIMUM RATINGS

(GND=AGND=0V)

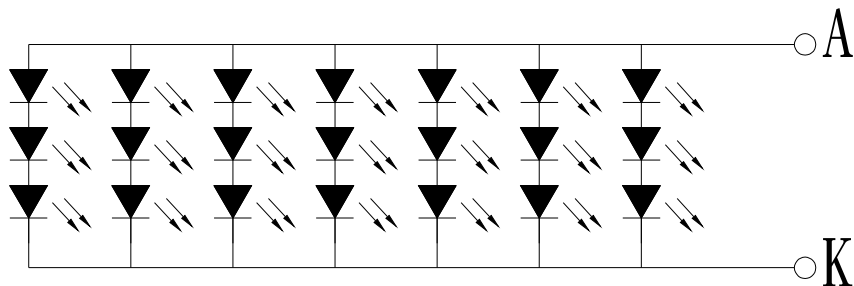
Parameter of absolute maximum ratings 参数	Symbol 符号	Min 最小值	Max 最大值	Unit 单位
Power supply voltage1	IOVCC(1.8V)	-0.3	3.8	V
Power supply voltage2	VCC	-0.3	7	V
Backlight forward current	I _{LED}	-0.001	30	mA(For each led)
Reverse Voltage	V _R	-	10	V
Storage temperature	T _{st}	-20	60	°C
Humidity	RH	-	90%(Max)/60°C	RH

5. ELECTRICAL CHARACTERISTICS

5.1 Typical Operation Conditions

Item	Symbol	Values			Unit	Remarks
		Min.	Typ.	Max.		
Power Voltage Supply1	IOVCC(1.8V)	1.65	1.8	3.8	V	-
Power Voltage Supply2	VCC	1.65	3.3	7	V	
Backlight Forward Voltage	Vf	-	18	19.2	V	-
LED Forward Current	If	-	140	-	mA	Note

Note: The "LED life time" is defined as the module brightness decrease to 50% of original brightness at $I_L=20\text{mA}$ (for each led). The LED life time could be decreased if operating I_L is larger than 20mA



Backlight LED Circuit
 $V_F=18\text{V(TYP)}$, $I_F=140\text{mA}$



5.2 DC CHARACTERISTICS

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Power & Operation Voltage							
Analog operating voltage	VCI	-	2.5	2.8	6.6	V	
Analog operating voltage	VCIREF	-	2.5	2.8	6.6	V	
Digital operating voltage	VDDI	-	1.65	2.8	3.6	V	
Digital operating voltage	VCC1	-	1.65	2.8	6.6	V	
Digital operating voltage	VCC2	-	1.65	2.8	6.6	V	
DSI operating voltage	VDDAM	-	1.65	1.8	3.6	V	
OTP Supply voltage	MTP_PWR	-	8.4	8.5	8.6	V	
Analog operating voltage	VSP	-	4.5		6.6	V	
Analog operating voltage	VSN	-	-6.6		-4.5	V	
Logic High level input voltage	VIH	-	0.7*VDDI		VDDI	V	Note1
Logic Low level input voltage	VIL	-	-0.3		0.3*VDDI	V	Note1
Logic High level output voltage TE, LEDPWM	VOH	IOH = -1.0mA	0.8*VDDI		VDDI	V	Note1
Logic Low level output voltage TE, LEDPWM	VOL	IOL = +1.0mA	0		0.2*VDDI	V	Note1
Gate Driver High Voltage	VGH	-	8.0	-	18	V	
Gate Driver Low Voltage	VGL	-	-18.0	-	-7.0	V	
Driver Supply Voltage	-	[VGH-VGL]	15	-	32	V	
VCOM Operation							
DC VCOM Amplitude Voltage	VCOM	-	-4.0	-	0	V	Note3
Source Driver							
Source Output Range	VSOUT(+)	-	0.3	-	VREG1OUT-0.1	V	Note4
	VSOUT(-)	-	VREG2OUT +0.1	-	-0.3	V	Note4
Positive Gamma Reference Voltage	VREG1OUT	-	3.5	-	VSP-0.5 (VSP≤6.1) 5.6 (VSP>6.1)	V	
Negative Gamma Reference Voltage	VREG2OUT	-	VSN+0.5 (VSN≥-6.1) -5.6 (VSN<-6.1)	-	-3.5	V	
Source Output Setting Time	Tr	Below with 99% precision	-	10	-	μs	Note3.4
Output Deviation Voltage (Source Output channel)	Vdev	Sout≥4.2V	-	-	20	mV	Note3
		Sout≤0.8V	-	-	15	mV	
Output Offset Voltage	VOFFSET	-	-	-	35	mV	Note3
Standby mode current consumption							
Sleep In mode	I(VDDI SLP IN)	Ta = 25 °C VCI=2.8V VDDI=1.8V	-	35	-	μA	
	I(VCI SLP IN)		-	25	-	μA	

Notes:

1. Ta = -30 to 70 °C (to 85 °C no damage) , VCI = 2.5V to 6.6V, VDDI = 1.65V to 3.6V
2. Supply digital VDDI voltage equal or less than analog VCI voltage.
3. Source channel loading = 9KΩ, 70pF/channel
4. The maximum value is between with Note 3 and Gamma setting value



5.3 AC Characteristics

5.31 High Speed Mode – Data Clock Channel Timing

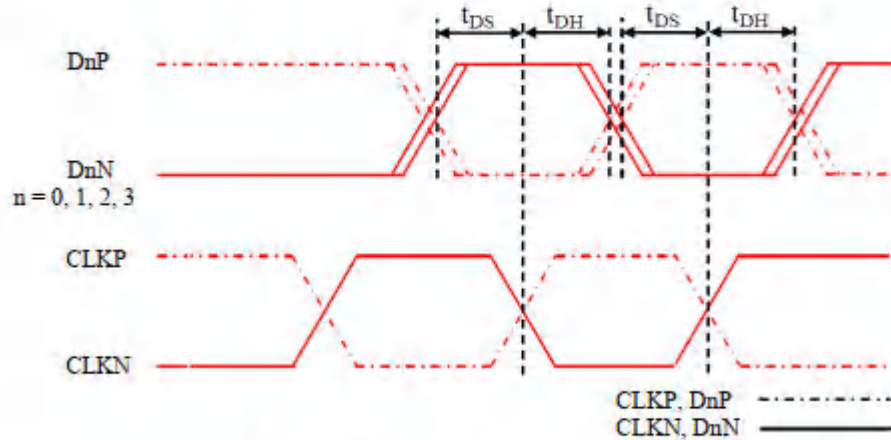


Figure 106: DSI Data to Clock Channel Timings

Table 40: DSI Data to Clock Channel Timings

Signal	Symbol	Parameter	Min	Max
DnP/N, n=0 and 1	t_{DS}	Data to Clock Setup time	0.15xUI	-
	t_{DH}	Clock to Data Hold Time	0.15xUI	-

5.32 High Speed Mode – Rising and Falling Timings

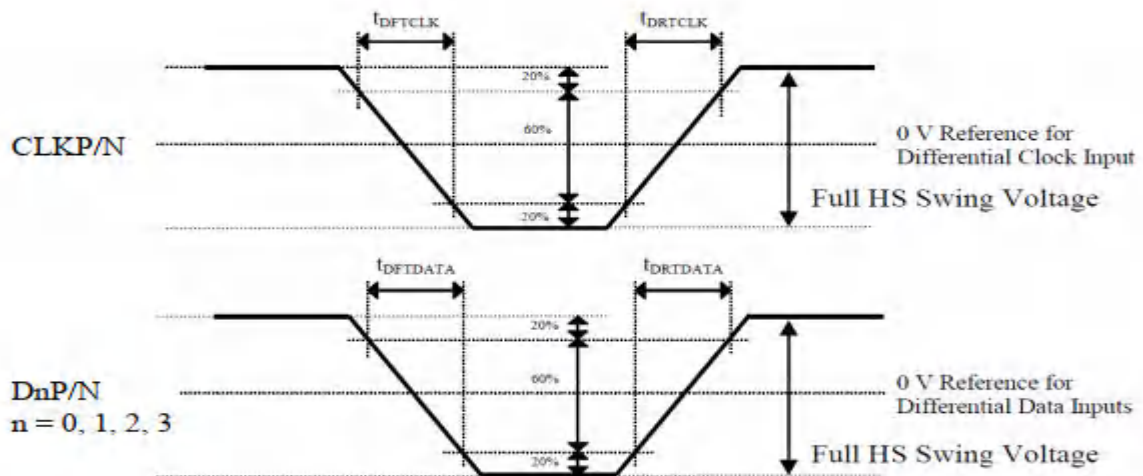


Figure 107: Rising and Falling Timings on Clock and Data Channels

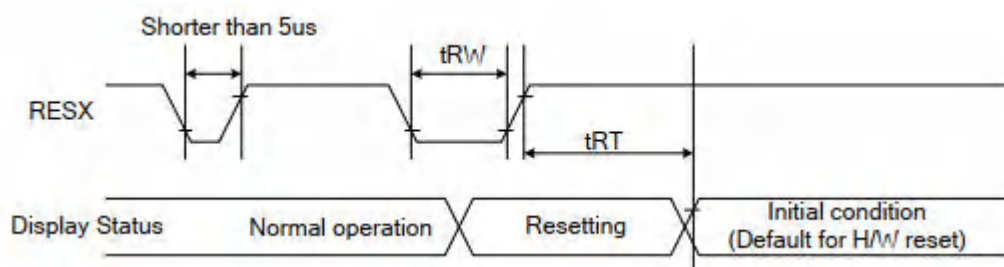
Table 41: Rise and Fall Timings on Clock and Data Channels

Parameter	Symbol	Condition	Specification		
			Min	Typ	Max
Differential Rise Time for Clock	t_{DRTCLK}	CLKP/N	150 ps	-	0.3UI (Note)
Differential Rise Time for Data	$t_{DRTDATA}$	DnP/N n=0 and 1	150 ps	-	0.3UI (Note)
Differential Fall Time for Clock	t_{DFTCLK}	CLKP/N	150 ps	-	0.3UI (Note)
Differential Fall Time for Data	$t_{DFTDATA}$	DnP/N n=0 and 1	150 ps	-	0.3UI (Note)

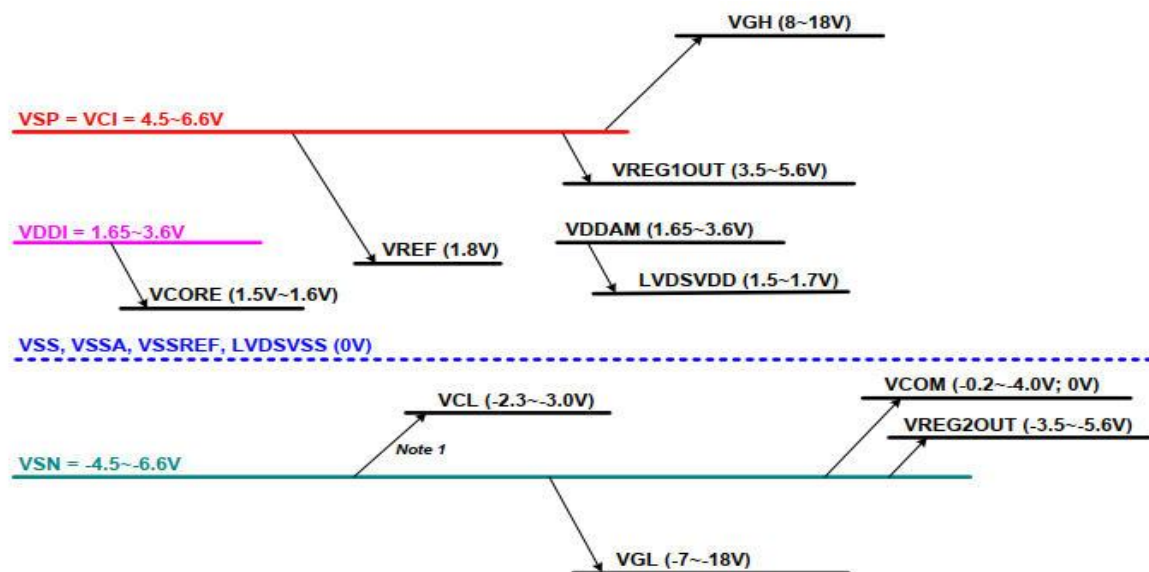
Note: The display module has to meet timing requirements, which are defined for the transmitter (MCU) on MIPI D-Phy standard.



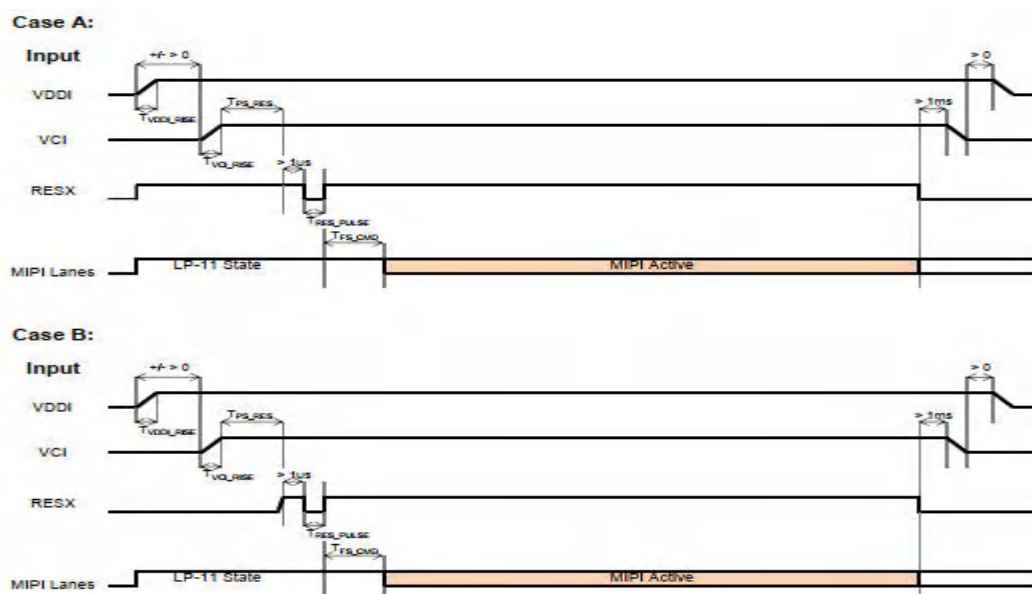
5.33 Reset Timing



5.34 Power Structure



5.4 Power Mode



Symbol	Characteristics	Min.	Typ.	Max.	Units
T_{VDD_RISE}	VDDI Rise time	10	-	-	us
T_{VCI_RISE}	Case A: VCI Rise time	130	-	-	us
	Case B: VCI Rise time	40	-	-	us
T_{PS_RES}	VDDI/VCI on to Reset high	5	-	-	ms
T_{RES_PULSE}	Reset low pulse time	10	-	-	us
T_{FS_CMD}	Reset to first command	10	-	-	ms



6. ELECTRO-OPTICAL CHARACTERISTICS

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing Angle range	Horizontal	Θ_3	CR > 10	75	85	-	Deg.	Note 1
		Θ_9		75	85	-	Deg.	
	Vertical	Θ_{12}		75	85	-	Deg.	
		Θ_6		75	85	-	Deg.	
Contrast ratio		CR	$\Theta = 0^\circ$	800	1000	-	-	Note 2
Transmittance		Tr	-	4.32	5.09	-	%	Note 3 AG25+Clear
Color Gamut	NTSC	CIE1931	$\Theta = 0^\circ$	45	50	-	%	Note 4 CF@C Light
Chroma@CIE 1931	Red	(Rx,Ry)	$\Theta = 0^\circ$	Typ- 0.03	(0.622,0.335)	Typ+ 0.03	-	
	Green	(Gx,Gy)	$\Theta = 0^\circ$		(0.284,0.545)		-	
	Blue	(Bx,By)	$\Theta = 0^\circ$		(0.140,0.160)		-	
	White	(Wx,Wy)	$\Theta = 0^\circ$		(0.307,0.340)		-	
Response Time		Tr+Tf	Ta= 25° C $\Theta = 0^\circ$	-	25	35	ms	Note 5



Notes : 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).

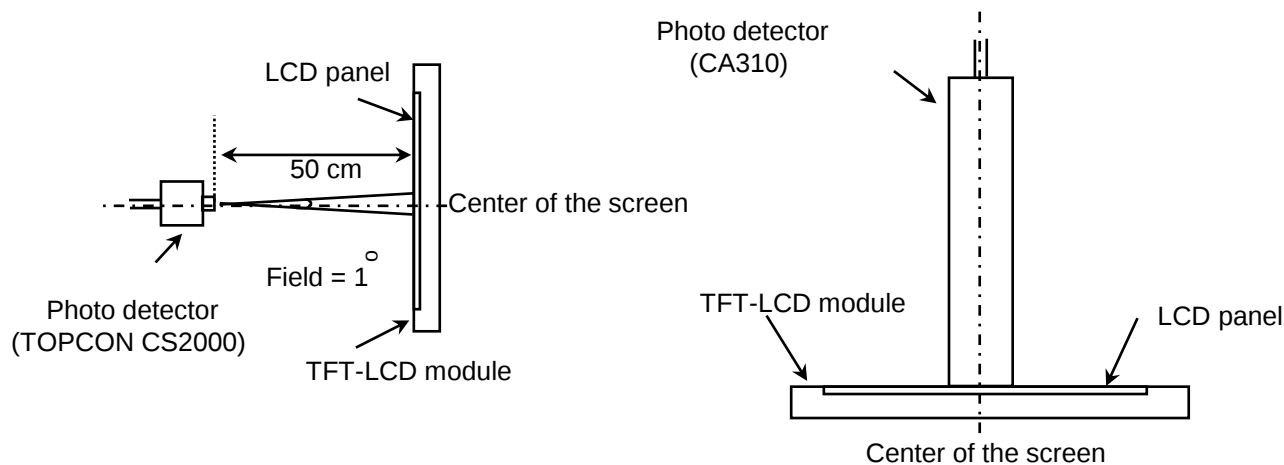
2. Contrast measurements shall be made at viewing angle of $\Theta = 0$ and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (see FIGURE 1) Luminance Contrast Ratio (CR) is defined mathematically.

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

3. Transmittance is the Value without APF and CG.
4. The color chromaticity coordinates specified in Table 5. shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the CF and based on C Light
5. The electro-optical response time measurements shall be made as FIGURE 2. The times needed for the luminance to change from 10% to 90% is T_r , and 90% to 10% is T_f .



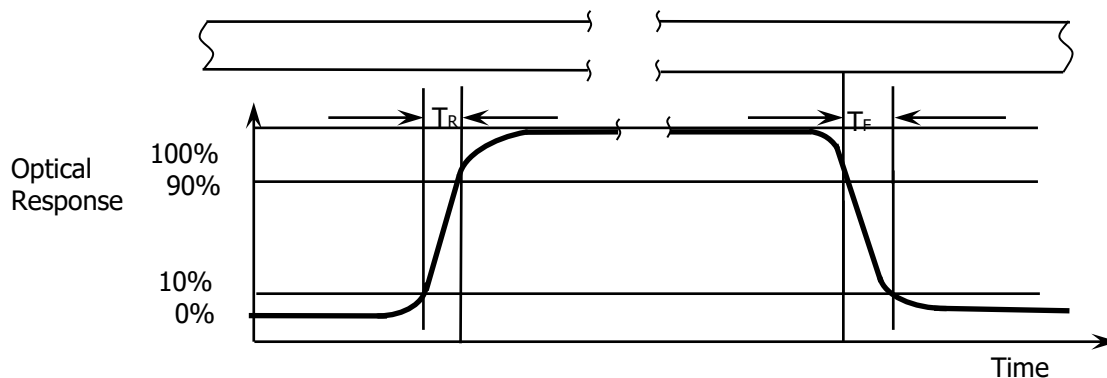
Figure 1. Measurement Set Up



View angel range, uniformity, etc. measurement setup

Flicker, measurement setup

Figure 2. Response Time Testing



The electro-optical response time measurements shall be made as shown in FIGURE 2. The times needed for the luminance to change from 10% to 90% is T_R and 90% to 10% is T_F .



7. RELIABILITY TEST CONDITIONS

No	Test Item	Test Condition	STANDARD
1	High Temperature Storage	+60°C / 96Hours	1. Functional test is OK. Missing Segment, short, unclear segment, on-display, display abnormally and liquid crystal leak are un-allowed. 2. No low temperature bubbles, end seal loose and fall, frame rainbow.
2	Low Temperature Storage	-20°C / 96Hours	
3	Thermal and cold shock	0°C↔+50°C x 10cycles (30min) (5min) (30min)	
4	Operate at High Temperature and Humidity	50°C x 90%RH / 24H	
5	Vibration Test	Frequency: 10Hz~55Hz~10Hz Amplitude:1.5mm, 2 hours for each direction of X, Y, Z	1. Function test is OK. 2. No glass crack, chipped glass, end seal loose and fall, epoxy frame crack and so on.
6	Dropping test	Drop to the ground from 1m height, 1 corner, 3 edges, 6 surfaces.	3. No structure loose and fall.
7	ESD test	Contact: ±6KV Air: ±10KV 150PF/330Ω,5Points/pa nel,5times	The test results shall be subject to the whole machine test.

NOTE:

1. The reliability items will be fully performed in new sample qualification,
2. The reliability status will be tested as monitor during mass production. Individual reliability test shall be performed by lot , Moreover, the individual reliability item shall be decided according to reliability plan.
3. All samples are inspected after keeping in the room with normal temperature and humidity for 2 hours or above.
4. Vibration test: It is not necessary to test for those products without assembly frame , backlight , PCB and so on.
5. Dropping test : It is necessary for affirming new package.
6. For the high temperature and high humidity test, pure water of over 10 MΩ.cm should be used.
7. Each test item applies for test LCM only once .Then tested LCM cannot be used again in any other test item.
8. The quantity of LCM examination for each test item is 5pcs to 10pcs.



8. INSPECTION STANDARDS

8.1 AQL Sampling inspection standard

使用 GB/T 2828-2003 一般 II 水平, 采用正常检查一次抽样方式; 具体抽检方式参照《成品检验管理程序》、《抽样管理规范》

缺陷区分	AQL 允收水准
严重缺陷	0 收 1 退
重缺	0.4
轻缺	1.0

8.2 Inspect the condition

8.2.1 在 20—40W 日光灯的照明条件下, 样品离检查者眼睛约 30cm 处进行检查。检验方向以垂直线前后左右 45° (以时钟 3 点、6 点、9 点、12 点)

8.2.2 检验者视力需达到标准视力 1.0 以上。

8.2.3 检验者需戴静电手环、两手八个手指套。

8.2.4 外观检验者以目视检查或以菲林对比卡比对。

8.2.5 电性测试使用电测测架, 主板, 电源线及单片机。

8.2.6 若标准与规格书不符时, 以产品发行之规格书特殊检验规格、工程变更为准

8.2.7 辉色度检测请参照样品, 检测方法依照辉色度检验标准。

8.2.8 电测检验环境: 照度为 200LUX 以下, 外观检验环境: 照度为 600LUX-1000LUX, 检验时间: 1 秒-3 秒。

8.2.9 检验工具: 电测测架, 主板, 电源线及单片机, 菲林对比卡, 游标卡尺, 放大镜, 实体显微镜 (必要时) 等等。

8.3 Judgment criterion

小尺寸点、线判定标准: (6.2 寸以内)

1	点状缺陷 (磨伤、异物、针孔、凹痕、缺膜、气泡、白点、彩点、脏点)		判定 (A /B/C 区)	$D \leq 0.10$, 忽略不计, 但密集型不允许	MI	OK
				$0.1 < D \leq 0.15, \quad ds \geq 10$		$N \leq 2$
				$0.15 < D \leq 0.2, \quad ds \geq 10$		$N \leq 1$
				LCD 亮点: $0.15 < D$		$N \leq 1$
			$D > 0.2$	NG		
			判定 (D 区)	同背面丝印油墨区杂质判定标准		
			注: 1) D 区的点状缺陷需在不影响 CTP 功能、客户组装及整机的外观的情况下, 判定 OK		MI	
2	线状缺陷 (磨伤、无感划伤、毛屑、纤维等)		判定 (A /B/C 区)	$W \leq 0.03mm, L \leq 3mm, \quad ds \geq 10$	MI	$N \leq 2$
				$0.03mm < W \leq 0.05mm, \quad L \leq 3mm, \quad ds \geq 10$		$N \leq 1$
				$W > 0.05mm$ 或 $L > 3mm$		NG



中尺寸点、线判定标准：（6.2~8 寸以内）

1	点状缺陷 (磨伤、异物、针孔、凹痕、缺膜、气泡、白点、彩点、脏点)		判定 (A /B/C 区)	$D \leq 0.10$, 忽略不计, 但密集型不允许 $0.15 < D \leq 0.25, ds \geq 10$ $0.25 < D \leq 3, ds \geq 10$ LCD 亮点: $0.2 < D$ $D > 0.3$	MI	OK
						$N \leq 2$
						$N \leq 1$
						$N \leq 1$
						NG
			判定 (D 区)	同背面丝印油墨区杂质判定标准		
			注: 1) D 区的点状缺陷需在不影响 CTP 功能、客户组装及整机的外观的情况下, 判定 OK		MI	
2	线状缺陷 (磨伤、无感划伤、毛屑、纤维等)		判定 (A /B/C 区)	$W \leq 0.03mm, L \leq 3mm, ds \geq 10$	MI	$N \leq 2$
				$0.03mm < W \leq 0.05mm, L \leq 3mm, ds \geq 10$		$N \leq 1$
				$W > 0.05mm$ 或 $L > 3mm$		NG

大尺寸点、线判定标准：（8.1~13.3 寸以内）

1	点状缺陷 （磨伤、异物、针孔、凹痕、缺膜、气泡、白点、彩点、脏点）		判定（A /B/C 区）	$D \leq 0.1$, 忽略不计, 但密集型不允许	MI	OK
				$0.15 < D \leq 0.3, ds \geq 10$		$N \leq 2$
				$0.3 < D \leq 0.35, ds \geq 10$		$N \leq 1$
				LCD 亮点: $0.25 < D$		$N \leq 1$
				$D > 0.35$		NG
			判定（D 区）	同背面丝印油墨区杂质判定标准		
			注：1) D 区的点状缺陷需在不影响 CTP 功能、客户组装及整机的外观的情况下，判定 OK		MI	

2	线状缺陷 （磨伤、无感划伤、毛屑、纤维等）		判定（A /B/C 区）	$W \leq 0.05mm, L \leq 5mm, ds \geq 10$	MI	$N \leq 2$
				$0.05mm < W \leq 0.07mm, L \leq 5mm, ds \geq 10$		$N \leq 1$
				$W > 0.07mm$ 或 $L > 5mm$		NG



9. PACKAGE DRAWING

